Experiences with product line architecture

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- Product overview
- Main ideas and assumptions
- Technical set-up
- Organization and project problems

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X-ray Product Overview









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X-ray Product Overview

- Biplane Cardio Vascular Neuro
- Monoplane Cardio Vascular Neuro
- Tilt-C
- Mid-end URF
- Low-end URF
- Surgery
- High end radiography
- Low end radiography

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Main ideas/assumptions

Reuse as leading principle:

- Share as much as possible functionality/infrastructure
- The platform implements the common factor
- Systems will be derived from it with limited extensions

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Main ideas/assumptions

- Re-implementation of current system(s) with new technology and small functional improvements
- Larger functional improvements later
- Reuse existing hardware subsystems
- Start prototyping fast



- Take advantage of of the law of Moore
 - Make new more cost-effective image processor/system controller
 - Integrate more cabinets to reduce costs/overhead
- Use of standard technology as much as possible:
 - Price/performance ratio + development
 - Available components
 - Productivity of tools/ environment
 - Available man-power, knowledge

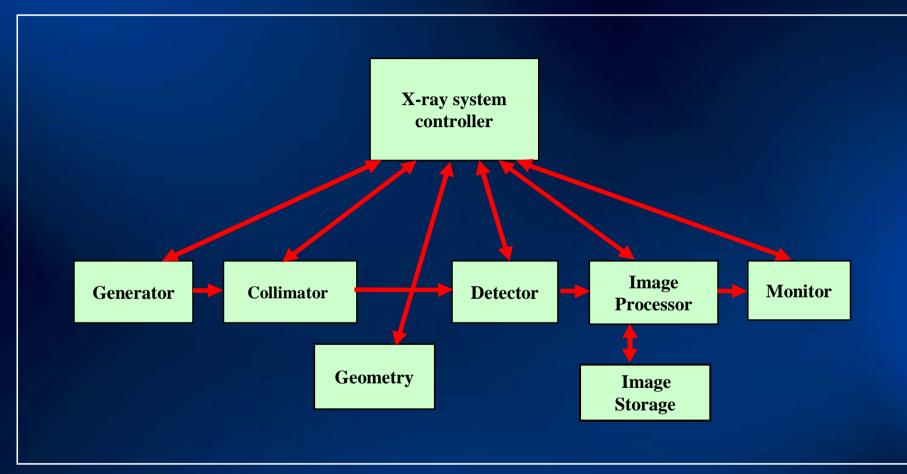




• Use more COTS:

- PC-technology
- Standard network, backplane etc.
- Desktop Operating systems (Windows-NT)
- Standard programming environment (C++/MFC/COM)
- Normal Windows-GUI

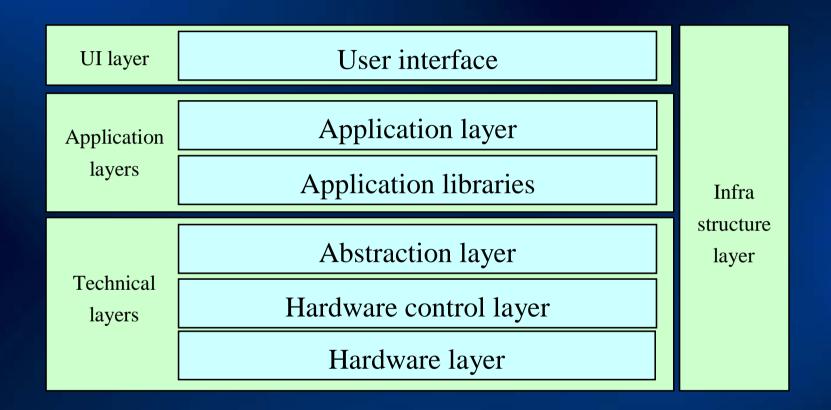




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- Application layer
 - One application for every main functional area (viewing)
 - Implement a model, view, controller pattern
- Technical layer
 - Examples: collimator, detection, geometry ...
 - Allow applications to virtually share devices (logical resource)
 - Abstract from hardware on their interfaces
- Infrastructure layer
 - Common infrastructure for all NT-software
 - Common Vxworks software infrastructure for all boards
 - Common field service infrastructure for all devices.

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The platform approach:

- Reuse of core functionality over all family members
- Parallel multi-site derivation of products
- Regular development updates of central platform
- Reuse of complete platform, no modifications
- Binary reuse, no full testing effort

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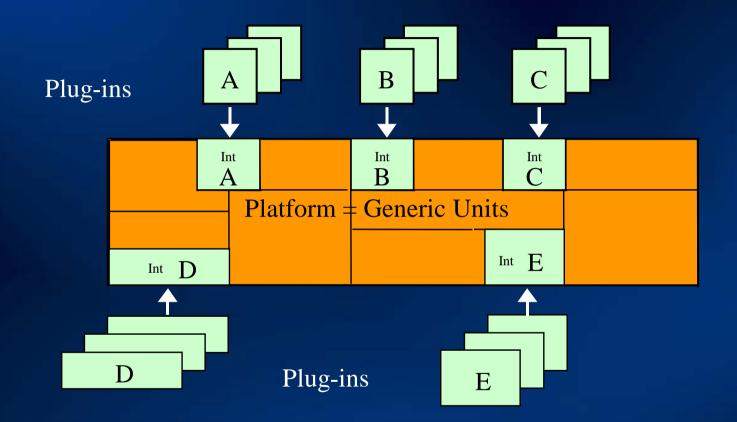


Component frameworks as main element

- A set of interfaces (provides + requires)
- A framework with general functionality
- A (variable) set of plug-in components
- One platform, reused as a single component
 - Platform implements all generic functionality
 - Binary reuse of platform
 - Platform defines variation points
 - Each variation point is a component framework
 - Specific functionality in separate components

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- Organizational and Human aspects have been dominant:
 - This presentation only focuses on the product line issues
- Stretching the product line to far to early
 - Scope change mid project with remaining end date
 - A large number of systems to deal with directly
 - Stretching the product line to the low end (cost pressure)
 - Add new products to the product line with a lot of new requirements

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Organization was not adapted to new reality

- A multi business line project
 - Users from different groups
 - Resources from different groups
- Multiple everything
 - Multiple resource owners, multiple procedures multiple cultures
 - Multiple marketing groups, service groups ...
 - Priorities and choices to be made, who decides what
- Yet specification phase progressed reasonably well, champions

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- The scope change worsened the situation to the extreme
 - New groups to be linked in into a running train
 - A larger distance, new cultures
 - Organizations were in two complete different project phases
 - New requirements had to be taken into account
 - Champion model did not work anymore
 - Top management was aware but wanted to wait

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- The work distribution between groups was changed
 - All major design work now done in one group
 - Very few did realize this from the start
 - Partly solved by reallocation of key people
 - No full acceptance of this situation, very lengthy battles
 - Alternatives, assessments, discussions on and on
 - This was mainly controlled with force by top management



Again technologically the product line works well

- After the prototype the second cardio system is being build
- Transfer to another system type runs smoothly
- With only limited changes a completely different application will be delivered

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